Qty:

Date: User: Monday, 4/3/2006 7:23:59 AM

Linda Lacelle

Process Sheet

Customer **Job Number**

: CU-DAR001 Dart Helicopters Services

: 26468 : 10173

Estimate Number :NIA P.O. Number This Issue

: 4/3/2006

: NC

S.O. No. : N/A

: N/A First Issue : 25826 **Previous Run**

: MACHINED PARTS

Part Number

Drawing Name

: D2537

Drawing Number

D2537 REV A1 : N/A

: BUSHING

Project Number Drawing Revision

:NIA

Material : 4/4/2006 **Due Date**

50 Um:

Each

Written By

Prsht Rev.

Checked & Approved By

Comment

COMMENT BE

D 05.01.31 Material change on Step 2 KJ/JLM

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

M304R500 1.0

0.500" 304 SS roundbar



Comment: Qty.:

0.1203 f(s)/Unit Total: 6.0165 f(s)

Material: AISI 304/316 Round Bar Ø0.500"(M304R.500)

Batch: <u>M116353</u>

2.0

HARDINGE

HARDINGE CNC LATHE SMALI



Comment: HARDINGE CNC LATHE SMALL

1-Machine as per Folio FA273

2-Deburr and Tumble

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINI



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

52

4.0

QC8

SECOND CHECK





PACKAGING RESOURCE #1

5.0

PACKAGING 1

Comment: PACKAGING RESOURCE #1

Identify and Stock



Location:_



Dart Aerospace Ltd

W/O:		WORK ORDER CH	ANGES				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No		PAR #: Fault Category:	NCR: Yes	No DQ	A:	Date:⊘o	6/04/06
			QA:	N/C Close	d:	_ Date: _	

NCR:			WORK ORDE	ER NON-CONFORMAN	CE (NCR)					
DATE		Description of NC Corrective Action Section B Verification				Verification	A	Approval		
	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	QC Inspector		
								•		

NOTE: Date & initial all entries

Date: 'User: Monday, 4/3/2006 7:23:59 AM

Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 26468

Part Number: D2537

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL Inspection Level 21



D 06/04/06 Cu 96/04/05

Job Completion



Dart Aerospace Ltd

W/O:			WC	ORK ORDER CHANGE	S				
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	By Date Qty			Approval QC Inspector
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Part No	<u> </u>	PAR #:		none:	NCP: Ves	No DO	۸-	Date:	
i aitiio	·	1 Alv #.	i auit Cate	gory				Date: _ Date: _	
NCR:		,	WORK ORDI	ER NON-CONFORMAN	ICE (NCR	)			
		Description of NC Corrective Action Sec				Verification		Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section		Approval Chief Eng	QC Inspector
١,									

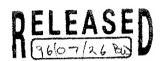
NOTE: Date & initial all entries



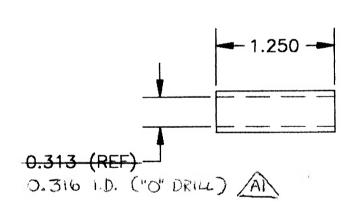


	DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE VICTORIA INTERNATIONAL AIRPORT,				
	CHECKED	APPROVED	DRAWING NO.		REV		A
ı	M.M.	BU	D2537	SHEET	1 0	F	1
ı	DATE		TILE		SC	AL.	E
	96:05:15	1	BUSHING		0	7:	:1

02,08,30 (P) 0,316 WAS 0,313







MATERIAL: 304/316 SS 7/16 OD 0.063 WALL

OR 0.065 WALL

WE 91.09.07

		WC	RK ORDER CHAN	GES					
STEP	PR	OCEDURE CHAI	NGE	E	Зу	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		*	खीं -						
						-			
			51.2						
·	PAR #:	Fault Cate	jory:	NCR:	Yes N	o <b>DQ</b>	<b>A</b> :	_ Date: _	
			+	C	QA: N/C	Close	d:	_ Date: _	·
		WORK ORDE	ER NON-CONFORM	MANCE (	NCR)				
STED	Description of NC		·		····· 0			Approval	Approval
O I LI	Section A	Initial Chief Eng	Action Description Chief Eng			Sect	on C	Chief Eng	QC Inspector
		1.		-		_			
		PAR #:	PAR #: Fault Categ  WORK ORDE  STEP Description of NC Section A Initial	PAR #: Fault Category:	PAR #: Fault Category: NCR:  WORK ORDER NON-CONFORMANCE (  STEP Description of NC	PAR #: Fault Category: NCR: Yes N QA: N/C WORK ORDER NON-CONFORMANCE (NCR)  STEP Description of NC	PAR #: Fault Category: NCR: Yes No DQ.  QA: N/C Close  WORK ORDER NON-CONFORMANCE (NCR)  STEP Description of NC	PAR #: Fault Category: NCR: Yes No DQA: QA: N/C Closed: WORK ORDER NON-CONFORMANCE (NCR)  STEP Description of NC	PAR #: Fault Category: NCR: Yes No DQA: Date: QA: N/C Closed: Date: Verification Section A Description of NC Section A Description of NC Section A Description C Section C Chief Eng / Prod Mgr

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order: 264	168
Description: Bustino	Part Number: Das	36
Inspection Dwg: D2537 Rev: /	Pag	e 1 of 1

		First Ar	ticle	Proto	otype	
Drawing Dimension	Tolerance	Actual Dimensio	Accept	Reject	Method of Inspection	Comments
1.250	±.010	1.249				
0.316	+ .00%	0.320				
0.438	±.006					
			\	€		
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						W.
easured by:	Til	Audited by:	J.L	Pro	ototype Approva	al: 1//
Date:	06/04/03	Date:	06.04.03		Dat	e: /////
ev Date	Change New Issue				Revis KJ/RF	ed by Approved